



RUSTIC

WOOD

FENCE

BY

HABITANT

factory fabricated



HOBSON & MAGINNIS
422 AUDUBON ST. - WA. 3595
NEW ORLEANS 18, LA.

Rustic wood fence by HABITANT



"TO THE PROPERTY OWNER"

"A HOME WITHOUT A FENCE IS LIKE A PICTURE WITHOUT A FRAME" and Habitant Factory Fabricated Rustic Wood Fence will complete your picture, beautifully and economically.

A wide choice of designs and heights permits selection of a fence for your particular need. Low spaced picket fences are ideal for the protection of children, the preservation of your lawn and garden, and for the definition of your property lines. Higher tight fences are designed to give the utmost protection, the maximum of privacy, and for screening unsightly views.

However since no words or pictures can fully describe the natural beauty, inherent strength and construction features of Habitant fence, we suggest that after you review this folder that you visit your nearest dealer whose name and address appears below.

There you will find sample sections of Habitant styles on display and will receive courteous, co-operative help in developing your fence and landscape plans. Our dealer will be glad to submit estimates on your requirements and to offer constructive suggestions to add to the charm and intrinsic worth of your property with a Habitant factory fabricated rustic wood fence.

WHY "FACTORY FABRICATION"

The advantages of factory assembled fence are numerous. First, the total cost to the customer of a completed fence job is less, because factory equipment, volume work and specialization results in the lowest possible production expense. Likewise, large volume purchases by the factory obtain the lowest raw material prices. Your need for high priced skilled local labor is eliminated, since the skilled work is done at the factory and the erection on your property is so simple that it can be accomplished by common labor.

Secondly, and of almost equal importance, factory fabrication eliminates the usual "muss and fuss" on your property if local contractors were to try and build a similar type of fence. Third, the customer benefits from superior construction features designed and perfected by a factory with over 25 years experience in building one product and which was the first concern in the United States to build a complete line of factory made wood fences. Fourth, factory assembly in jigs and forms designed for this special work insures uniformity and exact fit throughout. Furthermore, a factory specializing in this work is able to carefully select and use only choice materials, and stock of the proper style and size for the type and utility of each individual fence design.



"DEFENDER STOCKADE"

DESIGN NO. 200—ASSEMBLED PANEL CONSTRUCTION

STANDARD HEIGHTS: No. 204—4' high • No. 205—5' high • No. 206—6' 6" high • No. 208—8' high

SPECIFICATIONS: Tight assembled pickets in 8' standard panels. Pickets half round, peeled, 1 3/4" to 2 1/4" top diameter. Gothic picket points. Post points full round 8 sided Gothic. Post butts and rail tenons preservative treated.

FEATURES: Patterned after the Stockade of the early American settler, Defender is at once decorative and protective. A combination of first grade Michigan White Cedar materials, expert workmanship, and time tested construction features produces a quality fence with exceptional natural rustic charm.

The tight assembly of pickets in the higher heights assure the utmost privacy and protection and shield your property not only from intruders, but also protect gardens and your outdoor living room from dust, dirt, and noise.

Stockade is also frequently used for screening unsightly views. Pickets are securely nailed to horizontal supporting rails giving a continuous Stockade face broken only by the post points which extend above the picket tops to create the panel effect.

DESIGN NO. 200

STANDARD HEIGHTS

SPECIFICATIONS: Picket spacing 4" to 6". Picket diameter 1 3/4" to 2 1/4". Gothic picket points. Half round facing rails.

FEATURES: Our Lattice fence is a picket fence and also affords an ideal clinging surface for vines and wood fences weathers in time to a beautiful patina. It is permitted to grow on and around it undisturbed.

Completely assembled in sections at the factory, nailed to top and bottom horizontal rails, and an additional half round facing rail is nailed to the other horizontal Lattice bars. Thus the fence is ready to erect.

This design is not only ideal for garden screening but also for the protection of your property and the protection of your privacy.

"factory fabricated"

MATERIAL—Habitant factory fabricated rustic wood fence is made exclusively of Northern Michigan White Cedar (Arbor Vitae—"Tree of Life"), one of nature's most beautiful and enduring woods. From our own timber lands our expert woodsmen select and cut only the finest growth. Some of this is put aside for use in bark design fences while the rest is carefully hand peeled by the age old hand draw knife method. This form of peeling eliminates the regularity that would be found in any machine product and produces the distinctive individual hand worked

character. Northern White Cedar, charming when first assembled into fence, is transformed by time and the elements into a soft silver gray color which blends harmoniously with any exterior decorating or landscaping theme.

Unless specifications indicate a bark design, all Habitant wood fences are made of peeled material. It is never necessary to paint or stain a Habitant Cedar fence. Vines, shrubbery, and other garden plants need never be disturbed for the painting which is necessary with the ordinary mill work types of White Picket fences.

GENERAL CONSTRUCTION

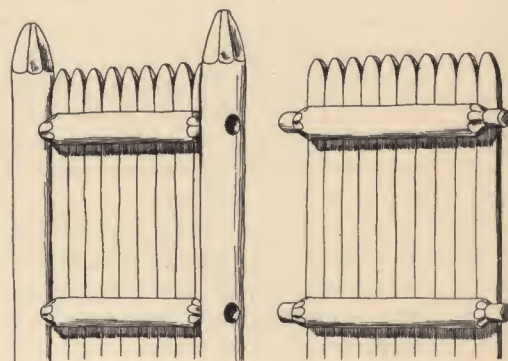
All Habitant fences are basically fabricated in what known as "tenon construction". The fence posts are drilled to accommodate the ends of horizontal supporting rails which have been "tenoned" to fit the post drilling. This construction gives absolutely rigid support and is the most enduring assembly known to the wood working industry. After rail tenons have been inserted in the post drilling, it is desirable to cross nail them in place. We point out, however, that even without this nailing the rails are locked in place as soon as the posts have been set in the ground. This construction is vastly superior to common fence construction where rails are simply nailed to the outside of the posts.

PANEL CONSTRUCTION

In this type of fence the pickets are factory assembled on the horizontal "nailer" rails and shipped in complete sections. This is by far the most attractive and the most durable construction and factory assembly in jigs assures perfect fit and uniformity as well as careful selection of materials.

The posts appear in the line of pickets between each section and the post tops extend slightly above the picket points, both factors bring out the panel, sectional effect.

The only work necessary in erection of panel construction fence is the digging of the post holes, the planting of the posts, and the insertion of the tenoned rail sections.



"WILLIAMSBURG LATTICE"

DESIGN NO. 500—ASSEMBLED PANEL CONSTRUCTION

STANDARD HEIGHTS: No. 503—3 Ft. high • No. 504—4' high • No. 505—5' high

approximately 5". Horizontal bar spacing approximately 8". Pickets half round, peeled, top points. Post points 8 sided Gothic. Standard section 8' long. Nailers rails approximately 2 1/2" approximately 2" top diameter. Post butts and rail tenons preservative treated.

Changing from the conventional picket style. It provides an attractive closure for the home and a lacy background for shrubbery. Since Lattice like all of our other rustic fences, its soft silver gray, it never requires painting. Thus, vines and other plantings may be permitted.

The factory, Lattice fence is an inexpensive, easily installed design. Pickets are first securely nailed to the posts. Over the face of the pickets in line with the nailer rails are applied. Other half round facing rails are again securely nailed to the vertical pickets to form individual pickets cannot be removed and the entire panel is an exceptionally strong unit.

backgrounds, but is also an attractive boundary line marking. It is used for the protection of children and pets and accomplishes both jobs while adding to the beauty of your grounds.



"CAPE COD PICKET"

DESIGN NO. 320—ASSEMBLED PANEL CONSTRUCTION

STANDARD HEIGHTS: No. 323—3 ft. high • No. 324—4' high

SPECIFICATIONS: Picket spacing approximately 2". Half round peeled pickets 1 3/4" to 2 1/4" top diameter. Half round peeled facing rails. Gothic picket point. Post point 8 sided round Gothic. Posts preservative treated.

FEATURES: In this particular style we have the typical home fence with an improved design. Pickets of Michigan White Cedar are securely nailed to top and bottom horizontal supporting rails. The face of the pickets and in line with the supporting rails an additional half round facing rail of individual pickets, adds to the finished appearance of the fence, and adds additional strength. Cape Cod Picket design is ideally suited to boundary line marking and for minimum protection of popular heights, it will restrain and safeguard your children and pets and at the same time permit garden plantings.

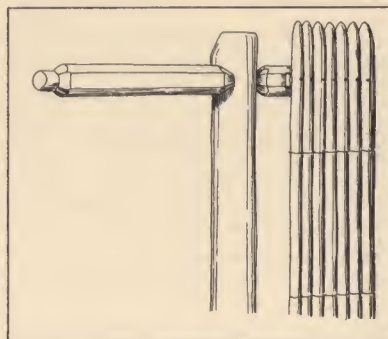
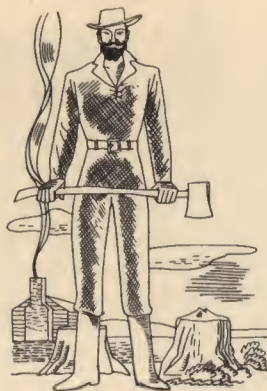
The White Cedar materials mellow in time to a soft silver gray which never requires painting. Garden and garden plantings can be left unmolested from year to year.

Many home owners desiring a so called "White Picket Fence" obtain a TRUE New England or Colonial style this No. 320 design. After the fence is erected it is very easy and inexpensive to apply a White Cedar oil or hand spray. With that treatment you have an authentic White Picket of the same durable appearance as the fence of our Colonial forefathers. It is vastly superior in true appearance and durability to the lumberyard painted fence.

FABRIC AND FRAMEWORK CONSTRUCTION

This construction consists of a framework of posts and horizontal rails plus pickets in wire woven fabric mats to be applied over the framework. A shipment of Fabric and Framework Construction fence consists of bundles of woven fabric mats, bundles of horizontal rails and the necessary posts. The framework of posts and rails in regular tenon construction is first set up after which the fabric mats are nailed to the face of the framework. The mats have so-called nailing cleats near the top and bottom which coincide with the horizontal rails of the framework, so mats are first applied by nailing through the pickets into the framework rails. Between these top and bottom nailing cleats the pickets are held in line by horizontal woven wires—the number depending on the height of the fence. The particular type of weaving employed in this construction locks each individual picket securely in place and in line to produce a smooth tight fence. Wires extend a few inches on one end of each fabric mat, so that when erected they can be twisted around the first picket of the succeeding mat. This fabric completely covers the framework and neither the posts or the post points are visible from the front of the fence. The outstanding feature of this construction is that it produces a continuous wall of pickets with a continuous wire weave.

This construction ships at a lower freight rate than panel construction fence and the freight cost is accordingly lower. Such designs may be purchased as "fabric only" if customer prefers to purchase framework materials locally or where "fabric only" is to be applied over some existing support. This is frequently done even over existing wire or steel fences where the privacy of a tight wood fence is desired.



HABITANT FOR THE UN

Habitant fences have become in additions in many unusual installa fence not only serves to insure pri customer attraction. The wide ac Habitant design for every use.



"AMERICANA PALING"

DESIGN NO. 2800—FABRIC AND FRAMEWORK CONSTRUCTION

STANDARD HEIGHTS: No. 2804—4' high • No. 2805—5' high • No. 28066—6'6" high • No. 2808—8' high.

SPECIFICATIONS: Tight, close woven. Pickets sawed half round, peeled, top diameter 1 1/4" to 1 3/4". Pickets have 3 sided point. Post points blunt bevel. Post and rail framework in 8' sections. Galvanized nails used on top and bottom nailing cleats. Intermediate weaves of rust proof, enduring "Copperweld" wire. Post butts and rail tenons preservative treated.

FEATURES: Americana Paling is one of our most popular designs—a fence of outstanding beauty and quality. Half Round Northern Michigan White Cedar Palings (pickets) are used exclusively. Americana is supplied in our fabric and framework construction consisting of a framework of posts and horizontal rails and woven fabric mats. Please refer to notes above for construction details. This attractive tight woven fence is used not only for property protection, but also for screening purposes where it is desired to close off unsightly views. Available in a choice of popular heights, it is adapted to most every landscaping purpose and the traditional woven construction answers the popular demand for that type of fence.

We emphasize the superiority of Americana Paling fence over lesser quality designs available on the market. We point first to the fact that our Standard Paling Pickets are sawed in half as contrasted with some brands where the palings are split, leaving dangerous splinters and slivers which are a threat to man and pets.

Our method of weaving is vastly superior in that it is a continuous wire the full length of the mat and the wires extend on one end so that succeeding mats can be fastened together. In some lesser quality woven fence each picket is individually wired leaving a string of sharp dangerous wire points along the rear of the fence. Again our Paling pickets are naturally straight and smooth and have not been artificially machine straightened—a process which invariably damages the pickets of some other fence brands. The highest standards of American workmanship and materials are maintained in the production of this quality design and we are proud to offer this as one of our first grade fences.

CONSTRUCTION

No. 325—5' high

p diameter. Standard 8' assembled butts and rail tenons preservative

and quality construction. Selected rails which go between posts. Over applied. This prevents the removal h to the panel.

requirements. Available in a choice protect them and your property from

thus costly maintenance is eliminated

pe Cod White Picket by the use of wash application with a wide brush od and with the same hand crafted durability to the common millwork,

USUAL

creasingly popular as beautiful and practical
ons. Around this outdoor theater this Habitant
acy but adds a nice touch of charm that means
eptionce of Habitant Fence proves there is a



"COURTESY PICKET"

DESIGN NO. 1220—ASSEMBLED PANEL CONSTRUCTION

STANDARD HEIGHTS: No. 1223—3 ft. high • No. 1224—4' high • No. 1225—5' high

SPECIAL NOTE: Courtesy Picket, like all of our other designs, is regularly supplied and priced with STANDARD STRAIGHT TOP. This illustration is simply to show that Courtesy, and most other styles, may be obtained on special order with curved (concave or convex) top picket line.

SPECIFICATIONS: Assembled panels are 7'6" long. Picket spacing approximately 2". Pickets are Full Round Peeled, 1 3/4" to 2 1/4" top diameter. Picket and post points full round Gothic. Half round supporting rails on both sides of pickets are approximately 2 1/2" wide by 1 1/2" thick by 7'6" long. Post butts preservative treated.

FEATURES: Courtesy is another of our exclusive designs that is identically the same on both sides thus giving a completely finished appearance on both the outside and the inside of the property line. The design is often used by adjoining property owners who buy and erect the fence on a cost sharing basis, since both parties have the benefit of a completely finished fence on their respective sides.

Courtesy is an ideal design for boundary line marking and for minimum protection requirements. Selected full round pickets are carefully hand peeled and assembled in the exclusive Courtesy construction. Half round supporting rails are nailed top and bottom on both sides of the pickets while the ends of the rails fit around and can be nailed securely to the line posts. This construction produces a continuous line of rail with the post points extending a few inches above the top of the pickets to produce the panel effect. Rails on both sides prevent the removal of individual pickets.



"GOODWILL"

DESIGN NO. 900—ASSEMBLED PANEL CONSTRUCTION

STANDARD HEIGHTS: No. 904—4 ft. high • No. 905—5' high • No. 9066—6'6" high • No. 908—8" high

SPECIFICATIONS: Pickets assembled tight in 8' standard sections. Pickets full round with 2" to 2 1/2" top diameter. Galvanized pipe supporting rails are 1" outside diameter. Post and pickets have full round Gothic point. Post butts preservative treated.

FEATURES: OUR EXCLUSIVE GOODWILL DESIGN IS THE ONLY WOOD FENCE ON THE MARKET WITH NO EXPOSED RAILS OR WIRES ON EITHER SIDE AND THE ONLY FENCE OF ITS TYPE WITH IDENTICAL FRONT AND REAR FACES. The exclusive construction of Goodwill is obtained by drilling the full round pickets and stringing them on galvanized pipes which form the horizontal supporting rails between posts. The absence of exposed rails or wires on either side makes Goodwill, in the higher heights, practically impossible to climb and affords the utmost protection.

Likewise because the fence is exactly the same on both faces, it provides the same finished appearance to the inside as well as the outside of the property. For the same reason adjoining property owners frequently share the cost and erection of Goodwill fence.

In the factory assembly of Goodwill sections the pickets are first strung on the galvanized pipes and then rigidly clamped from end to end to assure the tightest possible assembly. End pickets are then pinned to the pipe leaving about 2" of pipe protruding for insertion into the post drillings. After the fence is completely erected the pins may be removed from the end pickets releasing the tension and filling up any space that may have been left between the last picket and the post.

Goodwill design is our finest quality fence offering the utmost in protection and beauty, and quality construction for long life durability.



"MACKINAW BARK PICKET"

DESIGN NO. 1400

ASSEMBLED PANEL CONSTRUCTION

STANDARD HEIGHTS: No. 1404—4 ft. high • No. 1405—5 ft. high • No. 14066—6 ft. 6 in. high • No. 1408—8 ft. high

SPECIFICATIONS: Tight nailed, assembled panels, 8' long. Pickets full round with bark on, approximately 1" to 1 1/2" top diameter. Pickets and posts have full round Gothic points. Post butts and rail tenons preservative treated.

IN THIS DESIGN, the full round pickets have their original natural bark left on which makes the fence an ideal background for garden plantings and shrubbery. Horizontal nailer rails and posts are likewise supplied with bark so that the rear of the fence has an equally attractive appearance.

However, the post butts that go into the ground are peeled before preservative treatment is applied to insure longer post life. Pickets are not only nailed to the horizontal supporting rails which fit into the posts, but there is also a side nailing of one picket to another to help hold an even, smooth surface to the fence and to add additional strength.

PICKET POINTS

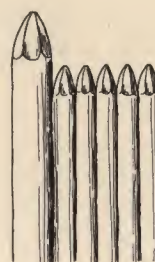
Habitant pickets are hand pointed in style designed for the individual fence—see price list specifications. All types have an attractive Gothic arch which means that the point is cut on a curve from the outside edge of the picket to the center of the top. This produces a much more attractive finished fence than the common mill-work type which is sawed straight to a point. Post points are of the same style as that employed in the fence design with which they are used.

GATES

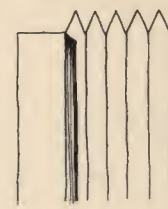
Habitant gates are designed to enhance the beauty of the fence with which they are to be used and a wide variety of styles is available. Gates are completely assembled at the factory with all hinges and latches attached. Heavy rust proof steel hardware is employed exclusively and the latches are of a construction that work freely from either side of the gate. All that is necessary in the erection is the hanging of the factory assembled gate on the hinge post and the setting of the adjacent latch post. No further gate assembly is necessary.

Standard specifications supply gates up to 6'0" high with straight top, but gates 6'0" high and higher have a concave center drop of approximately 12". See price list for special gate features. All gates are carefully braced to prevent sag and to swing freely. Hinges are of a type which can be adjusted to hang the gate in perfect alignment.

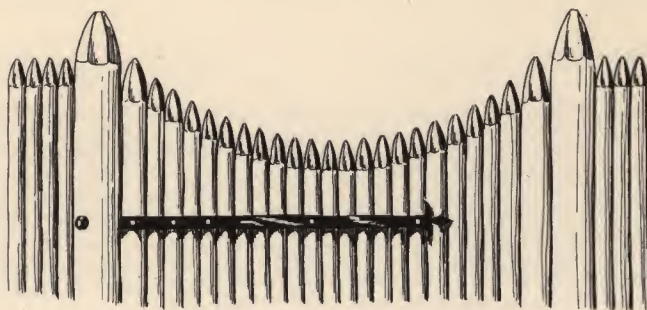
Gates may be obtained in any width desired, but commonly single gates are 4' wide and double swing styles are either



HABITANT
STYLE



ORDINARY
TYPE



8' or 10' wide. Reference to gate widths is the actual inside opening between the gate posts. A gate to go over a 4' wide sidewalk should be ordered as a "4' opening gate" and the posts will then set outside of the walk. See price list for minimum gate charges.

BARK DESIGNS

In many respects bark design fences are outstandingly attractive, since their natural rustic appearance blends perfectly with many types of landscape treatment. Materials employed in bark construction fence are extra carefully selected from first grade winter cut material to insure the bark adhering to the wood. Normally,

the bark will remain intact for the life of the fence, but because of local atmospheric conditions this cannot be guaranteed. In bark designs the horizontal rails and the matching posts are furnished with bark on. See Style No. 1400 Mackinaw Bark Picket.

SPECIAL CONSTRUCTION AND DESIGNS

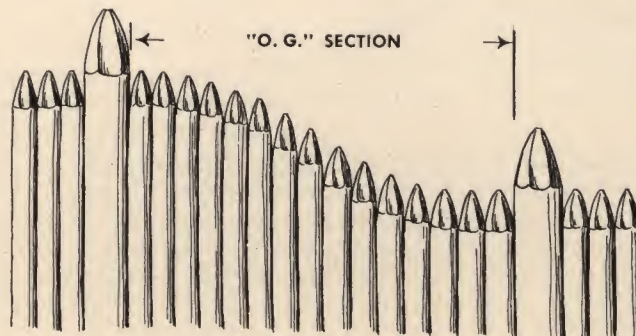
Many attractive special constructions can be worked out in Factory Fabricated Habitant fence. As an example, if two heights of fence are employed on an individual plan, the connection between the two is usually made with a so-called "OG" section, which is a panel with a curved top from one height to the other.

Where special ground grades are involved, Habitant fence can again be fabricated at the factory to meet these exact specifications by either grading or terracing the panels. See price list for further details.

KNOCKED DOWN (K.D.)

Certain Post & Rail and Hurdle designs, because of their individual nature, are usually shipped KD at a low freight rate. The construction in basic tenon style is so simple that it can be quickly erected by common local labor. Some panel construction designs may be obtained KD if desired reducing the freight cost. Please inquire.

While the wide choice of standard Habitant designs fulfill most fence requirements, we are nevertheless pleased to quote on special types upon receipt of suggestions or detailed specifications. However, standard designs are carried in stock and deliveries are accordingly prompt. Delivery on special designs is by quotation only.





CONSTRUCTION FEATURES

POST AND POST BUTT TREATMENT

All posts are carefully selected Michigan White Cedar of the proper diameter and length for the style and height of the particular fence. Most designs employ line posts with 4" to 4½" top diameter and because of the natural taper of the tree from which the post was cut, the diameter at the ground line and below is from 1" to 2" larger making an amply strong post. However, posts from 5" to 6" top diameter are used at important points such as corners, ends of runs, and at gates to withstand the additional stress incurred at these points.

Posts are carefully peeled by the old fashioned hand draw knife method and the points are skillfully shaped in harmony with the fence design.

STANDARD HEIGHTS

Habitant fence designs are available in a choice of standard heights. Spaced picket styles for boundary line marking, decorative effects, protection of children and pets, and for minimum protection requirements are generally used in 3', 4' or 5' heights.

HORIZONTAL SUPPORTING RAILS

All rails used in Assembled Panel and Fabric & Framework construction are again selected straight stock with a minimum of taper. Rails in most designs are 8' long with a top diameter of approximately 2½". Particular attention is paid to the selection of straight even rails to insure a uniform attractive appearance to the rear of the fence.

In addition one surface of the rails is slightly faced off flat and smooth by running them full length over a saw. The rails thus "faced" give a uniform flat surface, so the pickets can be

FACING (PROTECTION) RAILS

In many Habitant fence designs we employ a special construction involving the use of facing or protection rails. After the pickets are nailed to the horizontal supporting rails a half round facing Rail is placed over the front of the pickets, the full length of the section, and again nailed through the pickets and into the supporting rails. This facing rail not only adds to the appearance of the fence by giving it a nicely finished look but also protects the fence itself by preventing the removal of individual pickets. A pull on one picket is distributed the full length of the panel and it is impossible to remove the picket without taking off all facing rails.

PICKETS

Pickets used in Habitant fence are made from Cedar taken from the body of the tree only. This definition is made because stock from the tops of the trees as employed in some inferior lines of fence are knotty, rough, and ill shaped. The body wood, however, is smooth, sound, live material free from most unnecessary roughness. Picket sizes are employed according to the style and utility of the particular fence design. Pickets of uniform diameter are also selected to prevent the use of those with heavy taper and excessive size butts. However because all natural material has a slight taper, pickets used in tight

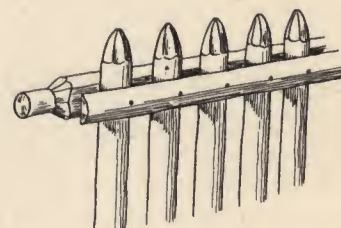
All posts are butt treated, making them resistant to rot and termites. This treatment extends a few inches above the ground line to protect the post at this most dangerous point.

Because long life White Cedar is the most enduring common fence material, the life of a Habitant fence is many, many years. The post treatment is the most practical now available and adds immeasurably to the life of the fence. The posts employed in bark design fence are peeled from the bottom up to the ground line, so that the protective treatment reaches the inner wood. From the ground line up, however, the bark is left on to harmonize with the bark pickets and bark rails.

The tight designs, with pickets assembled close together, are usually employed in 5', 6'6" or 8' heights, as these styles are used for the maximum protection and privacy. Special height fences can be obtained on special order and quotation.

assembled in a straight even line and with a good bearing surface. This treatment eliminates unevenness on the face of the fence which would result from simply nailing the pickets to the plain unfaced naturally tapered rail.

THE TENONED ENDS OF ALL RAILS ARE GIVEN THE SAME PRESERVATIVE TREATMENT AS THE POST BUTTS TO ADD ADDITIONAL LIFE TO THE FENCE. Thus, the vulnerable joint between the posts and the rails is given additional protection.



design fence are pointed alternately top and butt and assembled accordingly.

Where half round pickets are employed in Habitant fence the full round material has been SAWED in half. We point out the fact that half round material is sawed, in contrast with fence of some other manufacture which is split with an axe. Splitting is bound to produce sharp, dangerous splinters and splinters while the Habitant sawed pickets are uniformly smooth and safe. This point is particularly interesting to property owners for the protection of children and pets.

How to Order



SPECIFY ON YOUR ORDER:

- 1 Kind of fence desired—Design Number, Name and Height. If fence is of "Fabric & Framework" Construction, be sure to specify if "Fabric Only" or complete "Fabric & Framework" is desired.
- 2 Total footage of fence only—exclusive of gates.
- 3 Quantity and size of gates, as "One 4' single" or "One 10' Double."
- 4 Price all items so there is no misunderstanding, and so factory can double check.
- 5 Describe in detail any special conditions or constructions desired.
- 6 Attach sketch of fence plan regardless of how simple the layout might be. The sketch does not have to be fancy or to scale, but may be very rough as long as it shows the essential measurements. Below is shown a typical example.

"REMEMBER, THE PRICE PER FOOT"

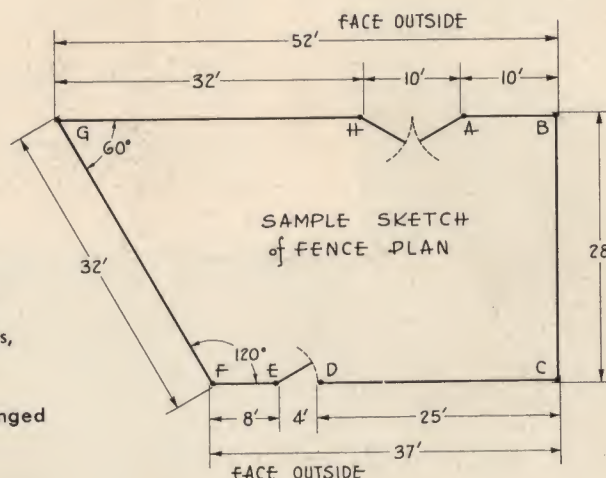
of fence or gates includes all necessary standard posts. In Habitant there are no extra, hidden charges—the posts are included.

NOTE THAT THE SAMPLE SKETCH SHOWS THE FOLLOWING ESSENTIAL INFORMATION:

- 1 Length of the various lines and overall length where line is composed of more than one measurement.
- 2 Line measurements are from outside to outside of posts, but gate measurements are inside opening widths.
- 3 Exact location of gates, side on which they are to be hinged and direction in which they swing.
- 4 Angle of corners where other than 90° right angle.
- 5 Face or picket side of the fence—especially important if gates or any special effects are involved.

It is helpful to letter the lines as shown if you want to refer in writing to particular points of the plan.

Where ground line grade exceeds 8 inches in 8 feet, indicate same on sketch showing high and low points and difference in height.



HABITANT FENCE INC., BAY CITY, MICH.

HOBSON & MAGINNIS
422 AUDUBON ST.- WA. 3595
NEW ORLEANS 18, LA.

LITHO. IN U.S.A.

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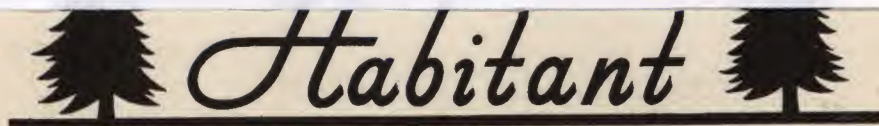
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